

## XML-T6 flashlight shades.

 **Tree House**

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### Summary

I made a stand and shade for my XML-T6 flashlight. <https://www.thingiverse.com/thing:2853426> The bulb/shade in that...

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I made a stand and shade for my XML-T6 flashlight.

<https://www.thingiverse.com/thing:2853426>

The bulb/shade in that thing did not fit my flashlight.

I remixed the cone by printing it upside down in vase mode to give it a cover at the end.

I remixed the spiral vase by resizing it to fit the flashlight. You can print it as is for an open top or flip it upside down too and print it with a bottom layer like the cone.

### Print Settings

#### Printer Brand:

Crealitiy

#### Printer:

CR10S PRO

**Rafts:**

No

**Supports:**

No

**Resolution:**

.02

**Infill:**

spiral

**Filament:** PolyLite PETG Clear

**Notes:**

Print in spiralize/spiral vase mode. Both are strong using PETG. Haven't tested with PLA. I suspect they will be weaker but functional.

Category: Tools

## Model files

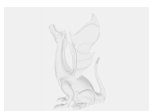


**invertedcone.stl**



**vaseshade.stl**

## Other files



**sources.txt**

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