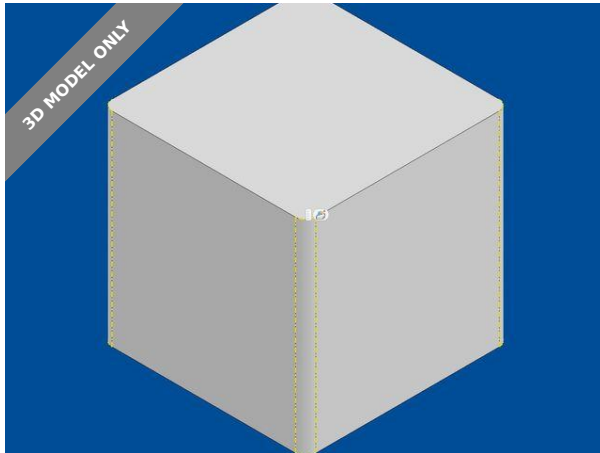




Flow Rate Calibration Cube

P Pushing Plastic

[VIEW IN BROWSER](#)

updated 29. 12. 2022 | published 29. 12. 2022

Summary

Used to calibrate your flow rate.

[3D Printers](#) > [Test Models](#)

0.4 mm Nozzle, 0.4 mm wall thickness

Print with 2 walls (0.8 mm total thickness), 0 top layers, 0% Infill, 100% Flow. Use calipers to measure the 4 side walls & take the average. Calculate flow as

$(\text{Desired Thickness} / \text{Measured Average}) \times 100 = \text{Flow Rate}$

Enter this number into your slicer profile, don't forget to save!

Model files

flow-cube.stl

License

This work is licensed under a
Creative Commons (International License)



Public Domain

- ✓ | Sharing without ATTRIBUTION
- ✓ | Remix Culture allowed
- ✓ | Commercial Use
- ✓ | Free Cultural Works
- ✓ | Meets Open Definition