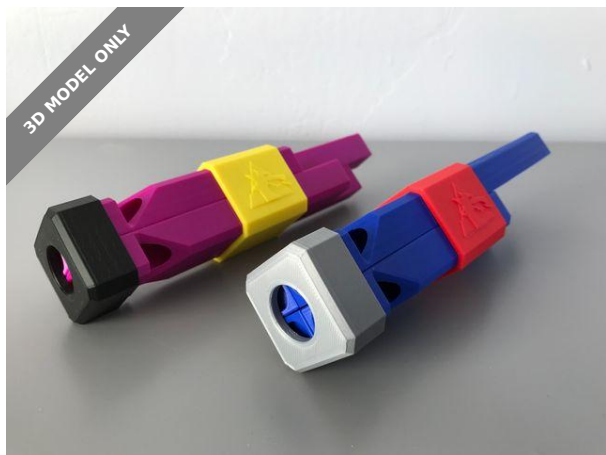




Train Whistle



Dragon Mountain Design

[VIEW IN BROWSER](#)

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Summary

Uploading my "back catalog" to Prusa Printers!

[Hobby & Makers](#) > [Music](#)

Tags: [toy](#) [whistle](#) [train](#) [trainwhistle](#)

Uploading my "back catalog" to Prusa Printers! Hope you enjoy this design from 2018:

3D Print and build a four-tone train whistle! All parts fit together easily without the need for glue, and it sounds great.

More information: <https://dragonmountaindesign.com/2018/11/12/train-whistle>

Print instructions

Some people have experienced issues getting all four tones to work. Rest assured success is possible.

Printed on a Prusa Mk2s with stock settings -

Nozzle: 0.4mm

Retraction length: 0.8mm

Lift Z: 0.6mm

Layer height: 0.15mm

First Layer height: 0.2mm

Perimeters: 2 minimum

Horizontal shells: 7 layers (top) 5 layers (bottom)

Infill: 20% cubic pattern

Extruder temp: 215C

Bed temp: 60C

Model files



tw-sleeve.stl



tw-tone2.stl



tw-mouthpiece.stl



tw-tone1.stl



tw-tone3.stl



tw-tone4.stl

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