



## SingingFriend feedR ring (fix)

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### Summary

This is a ring you can use to fix your SingingFriend feedR when the part the birds sit on breaks off.

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Tags: [birdfeeder](#) [fix](#)

### Introduction

I created this ring to fix your SingingFriend feedR when the part the birds sit on breaks off. This happens when a large or (too) chunky bird sits on this part. Glue, caulk or duct tape without any additional support (which this ring provides) will only get you a temporary fix (trust me). As I'm (currently) a complete design noob I designed this in Tinkercad.

### How to use

1. Print this model (<15 minutes).
2. Use glue to reattach the broken off part (5 seconds).
3. Wait for the glue to dry (30 seconds).
4. Attach the ring using glue (5 seconds).
5. Optional: wait for the glue to dry in order to prevent any birds from sticking around too long. ;- ) (30 seconds).

## Print suggestion

- Filament: PETG-G
- First layer: 240° hotend temp, 80° bed temp
- All other layers: 230° hotend temp, 70° bed temp

## Model files



singingfriend-feedr-ring.stl

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