Bambu Lab Purge/ Flush/Poop bucket for X1 or X1 Carbon

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VIEW IN BROWSER

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Summary

Inspired by Bifrost purge bucket, I created this bucket with some improvements and no supports needed.

3D Printers > Bambu Lab Upgrades

Tags: bambu bambulabx1 bambulab bambulabx1carbonams bambulabx1carbon bambulabx1ams bambulabpoopbasket

Update 08/06/22 - Updated logo to match Bambu Lab Logo.

Inspired by the Purge bucket by Bifrost I created another version with some modifications to suit my needs:

1 - No supports necessary. The logo is now raised, which removes the need for support.

2 - Less filament is necessary. The slanted area is implemented as a wall instead of an extra wall inside the square bucket.

3 - The top cutout is larger so it doesn't block the vent area.

4 - Customizable: You can choose between 2 versions, with or without a logo. I'm also including a file with just the logo that can be printed in multi-

color and then glued onto the bucket. By doing this you can print the logo horizontally saving on the wasted filament.

I'm including a file for the Bambu Studio with the logo already highlighted for colors and also the logo STL.

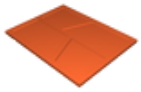
Print instructions:

- In order to fit in the Bambu Lab x1/ x1 carbon make sure you have brim turned off. You don't need brim anyway.
- I printed with 3 walls and the walls are solid. You can also choose to print with 2 walls but if adding any amount of infill the item will be solid as well. The bucket is 2mm thick. Other than that just default settings.

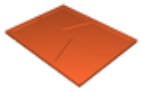
Model files

bucket-with-logo.stl

bucket-no-logo.stl



logo-colored-for-bambu-studio.3mf



logo-for-multicolor.stl

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