



## Nightwing's Wingding



dodimir

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### Summary

This is the DC Titans version of Nightwing's wingding.



1.20 hrs



1 pcs



0.20 mm



0.40 mm



PLA



10 g



Creality  
Ender 3

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Here's Nightwing's wingding design inspired by the TV series "Titans".

Dimensions: 120x88x6mm

### Print instructions

There are 2 .stl files, one is the complete wingding you can print in one go and the second one is the wingding cut in half. Just use superglue to combine the two parts.

Settings used: .2mm layer height, 50mm/s speed and 20% cubic infill with 3 walls.

I achieved the multicolor print with just one extruder by using the “Pause at height” modifier in Cura on layers 10(swaped to black) and 13(swaped to blue). You can use [CHEP's video](#) as a guide on how to do this. The only different thing is that I used “Redo layers: 0”, not 1.

I recommend using a darker blue to look more like the one from the show, I used this light blue because I don't have any other blue colored filament.

## Model files

**wingding\_all\_in\_one.stl**



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**wingding\_half.stl**



## Print files

**wingding\_half.gcode**



🌀 PLA   📏 0.40 mm   ≡ 0.20 mm   ⌚ 1.20 hrs   ⚖️ 10 g

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