



## Carabiner Size S

 **ManyHobbiesNoTalentClub**

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### Summary

This Carabiner needs no supports and is self locking There is a size M and L as well -Updated 07/23-



0.63 hrs



1 pcs



0.20 mm



0.40 mm



PET



6 g



Prusa  
MK3/S/S+

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### Hey there :)

This Carabiner is locked through tension and thus distributes the force through both arms. Its interlocking parts are designed to resist shear forces **without requiring supports** when printed.

It is perfect for keychains or to hang light to medium loads.

-DO NOT USE FOR CLIMBING-

Step 1: Load the files into the slicer (Or use the gcode)

Step 2: Correct the orientation of the model:

- The CARA-02 must lay flat on the print surface (Which side of the two is up to you:)

Step 3: Slice

- **No supports**
- 0.2mm Layerheight (0.4mm nozzle)
- 15 - 50% Infill (Gyroid)
- PETG **preferred**

Step 4: Use

- Try to press the hook inwards (Use a little pressure, the layers tend to join)

Happy end

**Check out the Large Version!**

## Model files



**cara-ii-6mm.3mf**

☐ The one and only...

## Print files



**cara-ii-6mm\_02mm\_petg\_mk3s\_38m.gcode**

PET 0.40 mm 0.20 mm 0.63 hrs 6 g Prusa MK3/S/S+

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