



## 1 1/4" Dimple Die Set

 **chris hanson**

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### Summary

Part of the ongoing work on the dimple Die set. A nice option for those who need a dimple die for a small project and...

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Part of the ongoing work on the dimple Die set.

A nice option for those who need a dimple die for a small project and not sure if they will need it again. I have test versions of this up to 2" with 16g mild steel, using a 20 ton press and have had great luck.

Will they last forever or as long a good harden steel set? of course not... but when these wear out, print another set.

### Print Settings

#### Printer Brand:

Creality

#### Printer:

Ender 3 Pro

**Rafts:**

Yes

**Supports:**

No

**Resolution:**

.12

**Infill:**

100

**Filament:** 3d Solutech Carbon Fiber Nylon Black

**Notes:**

Turning your cooling fan OFF and use of a raft will help prevent the edges from warping on the first few layers, resulting in a much nicer print.

Bed 80c

Nozzle 230c

Category: Machine Tools

## Model files



**125\_inch\_dimple\_die\_bottom.obj**



**125\_inch\_dimple\_die\_top.obj**

[Find source .stl files on Thingiverse.com](https://www.thingiverse.com)

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