



## Flashforge Dreamer Palette 2 PTFE Mounting Bracket

f fmMike

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### Summary

2 Material mounting bracket to attach the Palette 2 to a FlashForge Dreamer at any extruder (unfortunately, the...

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2 Material mounting bracket to attach the Palette 2 to a FlashForge Dreamer at any extruder (unfortunately, the bracket for the Creator Pro did not work...)

Parts attached:

- "Fuss": counter bracket to give more support when adding the PTFE tube for printing
- "Halter": base plate for the bracket
- "Gummi x.x": TPU component to stick the PTFE tube in

The "Gummi" part offers several diameters, select the one matching your PTFE tube to make plugging / unplugging more comfortable. Tests with 4.8mm diameter showed a tight fit when plugging in, but almost impossible to remove the tube again (which is necessary to remove remaining filament after a print):

- FFD Palette Gummi 5.0 ==> 5.0mm diameter

- ... 5.5 ==> 5.5mm diameter
- ... 6.0 ==> 6.0mm diameter

Suggest to print them all and test the fit of the tube prior to installation

"Halter" offers a M4 thread to ease handling and printing of all parts feel free to replace or even remove completely in case your bracket has enough rigidity. Tests with a first version showed the PLA bending over a 6h print

### What you need else

Since the modification is an "add-on" to the hotend lid, you'll need to replace the 2 M3x15 screws securing the plastic part on top of the carriage by 2 M3x20 screws.

Category: 3D Printer Accessories

## Model files



**ffd\_palette\_gummi\_60.stl**



**ffd\_palette\_gummi\_55.stl**



**ffd\_palette\_fuss.stl**



**ffd\_palette\_gummi\_50.stl**



**ffd\_palette\_halter.stl**

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