



Heart Ace Earring - orecchini asso di cuori



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Summary

Heart Ace Earring - orecchini asso di cuori, nice and elegant earring easy to print.



0.16 hrs



2 pcs



0.15 mm



0.40 mm



PVB



1 g



Prusa
MK3/S/S+

[Fashion](#) > [Women](#)

Tags: [earring](#) [heart](#) [valentinesday](#)

Heart Ace Earring - orecchini asso di cuori, nice and elegant earring easy to print.

Print it as a nice gift for your partner :)

You will find two version of g-code:

- "smooth" for model sliced as is
- "Star_surface", if you need an extra touch with star infill only for top surface

Print instructions:

Use PLA or PVB

Use 0,15 mm layer height with 15% infill

No support o brim needed

If you want to change extra touch for top surface, you can use Prusa Slicer feature "height range modifier" with following settings:

- start at height=1.55, stop at height=1.85
- Layers and perimeters with:
 - fill density=30% infill, fill pattern=stars or any pattern you like
 - Bottom solid layers=0;
 - Top solid layers=0.

Model files



heartaceearring.3mf



heartaceearring.stl

Print files



heartaceearring_smooth_015mm_pvb_mk3s_10m.gcode

⚙ PVB ⚙ 0.40 mm ⚙ 0.15 mm ⌚ 0.16 hrs ⚖ 1 g 🖨 Prusa MK3/S/S+

☐ smooth top surface



heartaceearring_star_surface_015mm_pvb_mk3s_9m.gcode

⚙ PVB ⚙ 0.40 mm ⚙ 0.15 mm ⌚ 0.16 hrs ⚖ 1 g 🖨 Prusa MK3/S/S+

☐ star infill for top surface only

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