



4th Gen Toyota 4Runner Center Console USB/Blank



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Summary

Models are for the center console of a 4th Gen 4runner (2003-2009). Blank and flush mount USB options.

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There are two versions of the model. One is just a blank for the center console. The other is for a flush mount USB port.

Models are set in the correct printing orientation. The clips do not need supports.

For the USB model use the in built supports in PrusaSlicer. Default Cura supports should work as well. Cura slicing is untested.

Models were tested with ABS and not PLA/PETG. ~1% shrink maybe needed depending on your printer's tolerance.

Print settings:

- 4 Parameter/walls
- 40% infill
- 0.4mm line width

- Supports to build plate only. (USB model)

The flush mount USB port can be found on [Amazon](#).

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Model files



usb_flush_mount_4th_gen_4runner.stl



blank_4th_gen_4runner.stl

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