



Test Model for Transparent PETG printing



CNC Kitchen

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Summary

Small test part to dial in your parameters.

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Print your own transparent PETG or PCTG parts and dial in your parameter using this small model. Print time ~1h.

My baseline settings

0.4 mm nozzle

230 °C nozzle

80 °C bed

0.12 mm layers

1 perimeter

0 top/bottom layers

100% aligned rectilinear infill

102% flow

0% cooling

15 mm/s print speed

Rygar1432 recommended **OVERTURE PETG** and I used **dasFilament PETG** for my tests.

This remix is based on



How To Print Glass

by Rygar1432

Model files



transparenttestpart.3mf



testpart_01.stl

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