



Standing Katana Spiral Vase



Triple G Workshop

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Summary

Standing Katana Vase created to use spiral vase mode. *Due to narrow blade, you need to adjust speeds or it will melt.



0.56 hrs



1 pcs



0.20 mm



0.40 mm



PLA



3 g



Prusa
MK3/S/S+

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Tags: [vasemode](#)

Had to lower speed a little to make it work without melting.

Model files



[katana-vase.stl](#)



katana-vase.3mf

Print files



katana-vase_02mm_pla_mk3s_34m.gcode

🌀 PLA 🌀 0.40 mm ≡ 0.20 mm ⌚ 0.56 hrs ⚖️ 3 g 🖨️ Prusa MK3/S/S+

📄 spiral vase mode as fast as you can go without melting

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