



Shut-the-FuckupCakes



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[VIEW IN BROWSER](#)

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Summary

Multilayer Badge

[Art & Design](#) > [2D Plates & Logos](#)

Tags: [cupcakes](#) [fuck](#) [funny](#) [funnysign](#) [mylittlepony](#) [pony](#) [shut](#) [shutup](#)

*****Update: I changed the layer heights to 0.4mm so it prints evenly at 0.2mm levels. I also added a level guide for testing filament changes.*****

With 8 filament changes, this thing surpasses all semblance of reason. I haven't mustered the strength to print it yet. If you do, please post a make.

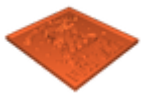
I have posted two versions. One with layers set at 1mm for even Z-scaling. I wouldn't recommend trying to print that one without adjusting the heights. The lower layers are so deep that they would be difficult to see once printed.

The second version is 1mm for the first layer and 0.4 for the rest. I'd recommend a 0.1mm layer height and thin walls set to true. The more opaque the filament, the better it should look.

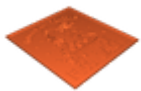
Layer color changes on 0.4mm layer height .stl:

1. 0-1mm: Background color
2. 1-1.4mm: Green
3. 1.4-1.8mm: Yellow
4. 1.8-2.2mm: Orange
5. 2.2-2.6mm: red
6. 2.6-3.0mm: Blue
7. 3.0-3.4mm: White
8. 3.4-3.8mm: Black

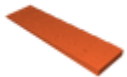
Model files



shut-the-fuckupcakes-even-spacing.stl



fuckupcakes-v2.stl



fuckupcakes-layer-guide.stl

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