



Snow vase

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Summary

I desined several vases and stick to the shape of cross section. I hope you imagine snow from this vase.



3.70 hrs



2 pcs



0.15 mm



0.40 mm



PLA



82 g



Prusa MINI /
MINI+

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I designed several models and finally I got to this model. I failed several times also. Whether pass or fail would be depend on the filament and other environment, so please try passed and failed models on your environment. Failed model has the severe overhang, a little bit less than 40 degree.

Tips;

Nozzle: Kaika high precision 0.4mm nozzle

Layer height: 0.2mm to 0.15mm

External perimeter extrusion width: 0.8mm

This is how to design this model. If you are interested in, please check it.

Model files



Passed model

2 files



stick-to-the-cross-section_cut.stl



stick-to-the-cross-section1.3mf



Failed model

1 file



snow-with-fillent-on-some-parts-of-the-edges-2.3mf

Print files



Passed model

1 file



stick-to-the-cross-section1_015mm_pla_mini_3h42m.gcode

PLA 0.40 mm 0.15 mm 3.70 hrs 82 g Prusa MINI / MINI+



Failed model

1 file



snow-with-fillent-on-some-parts-of-the-edges-2_015m... .gcode

PLA 0.40 mm 0.15 mm 4.38 hrs 95 g Prusa MINI / MINI+

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