



## The Chimp Thinker



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### Summary

My original sculpt of a pondering chimpanzee. Created in Blender.



15.59 hrs



1 pcs



0.15 mm



0.40 mm



PLA



145 g



Prusa  
MK3/S/S+

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My original sculpt of a pondering chimpanzee. Created in Blender.

### Print instructions

If printing in one piece, the sculpture has to be printed with supports due to overhangs. The supports then have to be carefully removed from within the palm. I wouldn't recommend printing it smaller than 12 cm in height, because it would be very difficult to clean up the supports.

The advantage of printing it in one piece is that filament change can be done, so the pedestal has a different color. The included gcode has this color change.

It is also possible to split the model vertically in the middle and print the halves separately face down. This method means fewer supports that should be easier to remove.

My print was done using Prusament Galaxy Silver and Galaxy Black.

## Model files



chimp.3mf

## Print files



chimp\_dual\_color\_015mm\_pla\_mk3\_15h35m.gcode

🌀 PLA 🌀 0.40 mm 🌀 0.15 mm 🕒 15.59 hrs 📊 145 g 🖨️ Prusa MK3/S/S+

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