



Skull with Mustache (V2) - Candy Bowl | Halloween Decoration



Johnny B Mac

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Summary

Skull candy bowl with a mustache (Updated Version). Add a little style to your holiday. Happy Halloween!



15.47 hrs



1 pcs



0.20 mm



0.40 mm



PLA



155 g



Prusa MINI /
MINI+

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*UPDATED to V2 - The mustache is now more robust. It prints very well, is sturdier than V1, and perhaps most importantly looks very suave (as all well-maintained mustaches do). I believe that this will print very well at smaller sizes if you want an M&M or Skittles bowl for the coffee table, but I

haven't tried yet. [UPDATE: tried it. 50% works great as a skittles bowl, and its kinda cute!]

Original description:

So I was looking at the **Realistic Skull Candy Bowl | Halloween Skull Decoration** by Thinkable and my son said **"You should print that with a mustache."** BRILLIANT!

Mustache design credit goes to Jstander and the **The Stash** model on Thingiverse.

I printed this with 5% infill as it is still very sturdy using PLA Plus and reduced the print time by a couple of hours (I went from about 17.5 hours with 10% down to around 15.5 hours at 5%.) You may be able to get away with even less if you don't have kids trying to stand on it or something ;)

This time I'm including a .3mf file with my settings for your convenience. The support material is easily removed and finished product looks great.

- Printed @ 95% to fit Prusa Mini
- 5% infill
- .20mm layers
- .4mm nozzle
- Some supports on the underside and for the 'stache. (See 3mf file)

Happy Halloween!! and please "like" this model if you like it :)

This remix is based on



Realistic Skull Candy Bowl | Halloween Skull Decoration

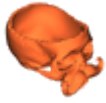
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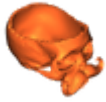
Skull with Mustache (Version 1 Old) - Candy Bowl | Halloween Decoration

by Johnny B Mac

Model files



skullbowlstache_v2.stl



skullbowlstache_v2.3mf

☐ settings with supports for your reference

Print files



skullbowlstache_v2_02mm_pla_mini_15h28m.gcode

🌀 PLA 📏 0.40 mm 📐 0.20 mm ⌚ 15.47 hrs ⚖️ 155 g 🖨️ Prusa MINI / MINI+

☐ This is for reference. It's usually best to slice your own gcode.

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