



Space Juice



KeyboardCrawlin

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Summary

Keep it on your utility belt to fuel you on space adventures. Designed for the LM Show Christmas print drive.

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Prints easily with no supports and you can do a filament swap at ~79.5mm to make the top a different color. This can is very sturdy and doesn't have any sharp edges, making it is a "safer" 3D printed toy. I designed this for the LM Show Christmas Toy Drive, and if you are printing for the toy drive please use lower print instructions. Otherwise this toy beverage should print great with your favorite slicer settings.

At 100% scale and on the buildplate this model is 86mm tall (Z axis) and 42mm in diameter.

LM Show Print Instructions:

Scale: 100%

Layer Height: 0.2 - 0.24

Perimeters: 3

Top Layers: 4 or 5

Bottom Layers: 4

Infill: 15% (Rectilinear or Zig Zag)

Supports: No

If using silk filament please double your perimeters and use 25% infill!

Model files



space-juice-86mm.stl

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