

## 80cm Cylon Centurion Robot from Battlestar Galactica



M.J. Caboose

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### Summary

This is a model of the Cylon robot warriors from Battlestar Galactica (70s & 80s series), also called "Centurions".



247.79 hrs



5 pcs



0.20 mm



0.40 mm



PLA



2758 g



Prusa  
MK3/S/S+

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[battlestargalactica](#) [cylon](#) [centurion](#)

Here you have another large 80cm filament print of a robot. This one is based on the Cylon character "Centurion" from the Battlestar Galactica movies and series aired in the 70ies & 80ies of the last century.

The original 3D model was designed by an artist on Fiverr for me. I don't have any art skills in my genes. So I am happy when some artist can create the models for me ... Nevertheless I want to share these with other robot enthusiasts like me.

Full credit for the robot design and the 3D model goes to the artist on Fiverr.

The 3D model of this robot was designed by “ahenadewal”. Here is the link to his Fiverr account: <https://www.fiverr.com/ahenadewal>

To mount the parts there are holes included which fit standard 40mm long, 8mm or 10mm in diameter wooden bolts (very rarely also 30mm x 6mm if there was not enough room for larger ones).


I printed the files as prepared, removed the supports and glued the parts together with super glue for the surfaces and mounting glue for the wooden bolts.


For Printing a usually choose quite strong settings since I made the experience that printing such larg figures make thin walls and low infills very fragile. But all 3mf files are included as well. So change the settings to your preferences to make the print faster & cheaper or even tougher :) ...

Also included is the uncut STL file ... so you can scale the robot to your needs.


Enjoy

## Model files

 **Uncut STL** 1 file

 **cylon\_centurion\_80cm.stl**

 **Split Prusa Slicer Files** 5 files

 **cylon\_centurion\_-\_80a.3mf**



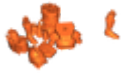
**cylon\_centurion\_-\_80b.3mf**



**cylon\_centurion\_-\_80c.3mf**



**cylon\_centurion\_-\_80d.3mf**



**cylon\_centurion\_-\_80e.3mf**



**Split STL Files**

11 files



**cylon\_centurion\_80cm\_hand\_l.stl**



**cylon\_centurion\_80cm\_hand\_r.stl**



**cylon\_centurion\_80cm\_elbow\_r.stl**



**cylon\_centurion\_80cm\_head.stl**



**cylon\_centurion\_80cm\_ellbow\_l.stl**



**cylon\_centurion\_80cm\_tornister.stl**



**cylon\_centurion\_80cm\_torso.stl**



**cylon\_centurion\_80cm\_boot\_l.stl**



**cylon\_centurion\_80cm\_hips\_cape.stl**



**cylon\_centurion\_80cm\_boot\_r.stl**



**cylon\_centurion\_80cm\_belly.stl**

## Print files



**cylon\_centurion\_-\_80e\_02mm\_pla\_200g\_19h11m.gcode**

⊗ PLA   ⊗ 0.40 mm   ≡ 0.20 mm   ⌚ 19.18 hrs   ⚖ 198 g   🖨 Prusa MK3/S/S+



### cylon\_centurion\_-\_80b\_02mm\_pla\_415g\_1d9h3m.gcode

🌀 PLA 📏 0.40 mm ⚖️ 0.20 mm ⌚ 33.05 hrs ⚖️ 414 g 🖨️ Prusa MK3/S/S+



### cylon\_centurion\_-\_80a\_02mm\_pla\_650g\_2d8h23m.gcode

🌀 PLA 📏 0.40 mm ⚖️ 0.20 mm ⌚ 56.38 hrs ⚖️ 650 g 🖨️ Prusa MK3/S/S+



### cylon\_centurion\_-\_80d\_02mm\_pla\_540g\_2d3h57m.gcode

🌀 PLA 📏 0.40 mm ⚖️ 0.20 mm ⌚ 51.94 hrs ⚖️ 536 g 🖨️ Prusa MK3/S/S+



### cylon\_centurion\_-\_80c\_02mm\_pla\_965g\_3d15h15m.gcode

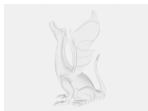
🌀 PLA 📏 0.40 mm ⚖️ 0.20 mm ⌚ 87.24 hrs ⚖️ 961 g 🖨️ Prusa MK3/S/S+

## Other files



### cyloncenturion\_80\_cm.pdf

📄 Print information with job splits, filament usage and print time



### cylon\_centurion.pdf

📄 Character Sheet

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