



Skull Face QR Cover - Ender 3 Pro / CR-6 se



Avel

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Summary

QR Cover

[3D Printers](#) > [Accessories](#)

Tags: [ender3](#)

UPDATE*** 1/2/20

Confirmed fit on Creality CR-6 se.

EDIT*** 6/13/20

Added notched version for use with TH3D EZABL bed leveling sensor.

Without it, the Z axis will not trigger because the EZABLE support bracket hits the cover.

EDIT*** 2/2/20

Added a few horned options.

Some post-print fine sanding or cutting may be necessary. Just be gentle as not to break them off.

Supports, supports, supports! ;)

EDIT*** 1/18/20

Due to a possible tolerance problem, I have added a v2 of the block and the cover with a slightly smaller block included (the cover is exactly the same as original). Also a v2 of just the smaller block - In case you've already printed the cover the first time and found that the block is slightly too large.

Thanks for the heads up, Nobble!

I also have mashed up a Power Supply Fan Baffle and the same Skull to create some nice matching aesthetics. You can find it here - [Skull Fan Baffle Ender 3 Pro](#)

I found the QR Cover by Nobble and the Skull Face by Vendageek (Thingiverse) and put them together to make a unique QR Cover for my Ender 3 Pro.

I separated them so I could get a .2 layer height on the QR Cover and a .12 layer height on the skull for better detail. (I'm not sure if there's a better way to do this. I'm new to designing/editing 'things')

I added a negative space in both to key them together, as center as I thought good enough.

I super glued the included block/key into the QR Cover first and then the Skull Face on top of that.

When printing, using supports to help the negative space come out as close to square as possible. Also, there is a slight gap between the skull's back teeth and the bed. So, a tiny dab of support helps out there, as well.

Print Settings

Printer Brand:

Creality

Printer:

Ender 3 Pro

Rafts:

Doesn't Matter

Supports:

Yes

Resolution:

.2 and .12








Infill:

20

Filament: Matterhacker Build Series PLA Black/Green

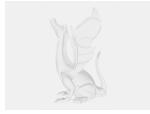
Category: 3D Printer Accessories

Model files

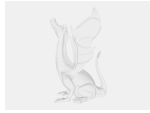
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	darklord.stl	
	goat.stl	
	skullcover_v2_-_coverblock.stl	
	horns.stl	
	skullcover_-_skull.stl	
	long.stl	



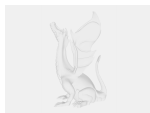
skullcover_v2_-_block.stl



skullcover_-_coveblock.stl



broken.stl



biohazard.stl

Other files



readme.txt



license.txt

[Find source .stl files on Thingiverse.com](#)

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