



Christmas Tree Bauble



Archipel

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Summary

For your christmas tree, just insert a light from your light set in the bottom and let it suprise your guests!



7.35 hrs



1 pcs



0.10 mm



0.40 mm



PLA



25 g



Prusa MINI /
MINI+

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See my collection for more lithophane Christmas Tree Baubles

<https://www.printables.com/social/166284-archipel/collections/346679>

Christmas tree bauble lithophane to use the light set of your Christmas tree to display the shadows and let the light flow through the thin parts of the model.

As it is a lithophane, it will be hard on retraction and need clean dry filament for better results. Red silk PLA on the pictures.

Print at 0,1mm detail profile in prusaslicer or lower for better results.

Use in and out brim of 5mm for better bed adhesion.

Thin walls and thin attachment on top, dont be afraid to drill a small hole at the top for better attachment if broken. REV2 design has the strongest attachment on top

Model files



snowflake_ball_rev1.stl



snowflake_ball_rev2.stl

☐ Strongest Attachment!

Print files



snowflake_ball_rev2_01mm_pla225c_mini_7h21m.gcode

PLA 0.40 mm 0.10 mm 7.35 hrs 25 g Prusa MINI / MINI+

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