

## 75cm Onyx Robot Goon



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### Summary

Robot Goon from the 1992' comic Book series "Onyx Overlord"



151.96 hrs



4 pcs



0.20 mm



0.40 mm



PLA



1745 g



Prusa  
MK3/S/S+

[Toys & Games](#) > [Action Figures & Statues](#)

Tags: [robot](#) [comic](#) [scifi](#) [sciencefiction](#) [robots](#)  
[comiccharacter](#)

More large robot prints are coming up :) ... This one is based on a the comic series "Onyx Overlord", released in 1992. This comic series was published by Epic.

Since it has not been designed by me (I am not skilled performing such tasks), full credit goes to the artists on Deviant Art and Fiverr.

The 3D model of this robot was designed by "dasunmadushanka". Here is the link to his Fiverr account: <https://www.fiverr.com/dasunmadushanka>

This example is printed with Prusament PLA "Galaxy Silver".

To mount the parts there are holes included which fit standard 40mm long,

8mm or 10mm in diameter wooden bolts (very rarely also 30mm x 6mm if not enough room for larger ones).





I printed the files as prepared, removed the supports and glued the parts together with super glue for the surfaces and mounting glue for the wooden bolts.

For Printing a usually choose quite strong settings since I made the experience that printing such larg figures make thin walls and low infills very fragile. But all 3mf files are included as well. So change the settings to your preferences to make the print faster & cheaper or even tougher :) ...

Also included is the uncut STL file ... so you can scale the robot to your needs.

Enjoy

## Model files

Split STL Files		10 files
	<b>onyx_robot_75cm_head.stl</b>	
	<b>onyx_robot_75cm_hand_l.stl</b>	
	<b>onyx_robot_75cm_arm_r.stl</b>	
	<b>onyx_robot_75cm_hand_r.stl</b>	



**onyx\_robot\_75cm\_foot\_l.stl**



**onyx\_robot\_75cm\_torso.stl**



**onyx\_robot\_75cm\_arm\_l.stl**



**onyx\_robot\_75cm\_foot\_r.stl**



**onyx\_robot\_75cm\_belly.stl**



**onyx\_robot\_75cm\_thigh.stl**



**Split Prusa Slicer Files**

4 files



**onyx\_robot\_75a.3mf**



**onyx\_robot\_75b.3mf**



**onyx\_robot\_75c.3mf**



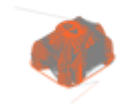
### onyx\_robot\_sole.3mf

☐ Wedge foot sole for more stable stand



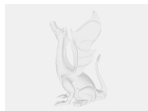
### onyx\_robot\_75cm.stl

## Print files



### onyx\_robot\_75a\_02mm\_pla\_505g\_1d22h3m.gcode

PLA 0.40 mm 0.20 mm 46.06 hrs 499 g Prusa MK3/S/S+



### onyx\_robot\_75b\_02mm\_pla\_555g\_1d22h48m.gcode

PLA 0.40 mm 0.20 mm 46.80 hrs 552 g Prusa MK3/S/S+



### onyx\_robot\_75c\_02mm\_pla\_665g\_2d9h3m.gcode

PLA 0.40 mm 0.20 mm 57.05 hrs 662 g Prusa MK3/S/S+

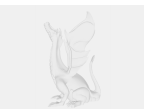


### onyx\_robot\_sole\_02mm\_pla\_35g\_2h3m.gcode

PLA 0.40 mm 0.20 mm 2.05 hrs 32 g Prusa MK3/S/S+

☐ Wedge foot sole for more stable stand

## Other files



### 75cm\_-\_onyx\_overload\_robot.pdf

☐ Print Job Informations (Filament usage, Print time, Print sets)



### onyx\_overlord\_robot.pdf

☐ Character Sheet

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