



Twilight Imperium War Sun Unit for FDM [thing:4191414 remix]



TheTrustedFlumph

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Summary

Remix of Saunick's Twilight Imperium 4th Edition (TI4) war sun unit for FDM printing.

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This is a remix of Saunick's Twilight Imperium 4th Edition (TI4) war sun unit for FDM printing.

<https://www.thingiverse.com/thing:4191414>

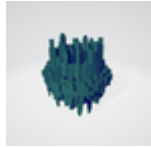
I found that the original model was too small for durable, usable fdm prints so I made an effort to fix that.

I split the model into three parts, the bottom half is split in two and screws into the top piece. The bottom pieces print pretty solidly in their split configuration (flat adjoining sides down). However, the top piece will still be pretty fragile so I recommend that once the model is screwed together, dip the war sun in ProtectaClear, let it dry, and repeat that 3 or 4 times. It won't be indestructible but it'll be much stronger after that.

The model is 107% of the typical war sun unit from the official box.

Example is printed in Kyuubi gold silk at with a 0.2 nozzle at 0.08 layer height.

This remix is based on



Twilight Imperium Warsun

by EKWorks

Model files



warsun-top.stl



warsun-bot-left.stl



warsun-bot-right.stl

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