



## Grenade bauble



3d\_printing\_student

[VIEW IN BROWSER](#)

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### Summary

A christmas buable inspired by grenade.



3.38 hrs



5 pcs



0.20 mm



0.40 mm



PLA



28 g



Prusa MINI /  
MINI+

[Seasonal designs](#) > [Winter & Christmas & New Year's](#)

Tags: [christmas](#) [xmas](#) [grenade](#) [bauble](#) [xmasbauble](#)  
[grenadebauble](#)

Printing:

You either:

1. Cut it in half
2. Or you paint supports for the first layer of „spheres“

Layer heigh: 0.15 mm

Perimeters: 3, highly recommended

Infill: 50% Lightning (50 % may sound too much, but it is woth it.

Enjoy Xmas

(the hook can be done by paperclip)

## Model files



**Cutted (for better adhesion and lower need for supports)**

4 files



**granade-bauble-small-v3.stl**



**granade-bauble-medium-v2.stl**



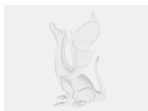
**granade-bauble-medium-large-v2.stl**



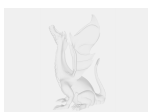
**granade-bauble-large-v2.stl**



**grenade-bauble-small-v3.stl**



**grenade-bauble-small-v3.3mf**



**grenade-bauble-small-v3.f3d**



**grenade-bauble-medium-v2.stl**



**grenade-bauble-medium-v2.3mf**



**grenade-bauble-medium-v2.f3d**



**grenade-bauble-medium-large-v2.stl**



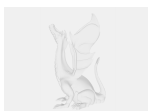
**grenade-bauble-medium-large-v2.3mf**



**grenade-bauble-medium-large-v2.f3d**



**grenade-bauble-large-v2.stl**



**grenade-bauble-large-v2.3mf**



**grenade-bauble-large-v2.f3d**

## Print files



**small.gcode**

PLA 0.40 mm 0.20 mm 3.12 hrs 24 g Prusa MINI / MINI+



### medium.gcode

🌀 PLA 🌀 0.40 mm ≡ 0.20 mm ⌚ 3.29 hrs ⚖️ 26 g 🖨️ Prusa MINI / MINI+

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### large-medium.gcode

🌀 PLA 🌀 0.40 mm ≡ 0.20 mm ⌚ 3.38 hrs ⚖️ 28 g 🖨️ Prusa MINI / MINI+

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### large.gcode

🌀 PLA 🌀 0.40 mm ≡ 0.20 mm ⌚ 3.47 hrs ⚖️ 29 g 🖨️ Prusa MINI / MINI+

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### all.gcode

🌀 PLA 🌀 0.40 mm ≡ 0.20 mm ⌚ 13.21 hrs ⚖️ 107 g 🖨️ Prusa MINI / MINI+

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