



## Tina Turner - 5 Color w/filament changes (1 at a time) relief topography



Triple G Workshop

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### Summary

Divided into 5 colors with 4 changes for single-color printers. Enjoy this icon of music history.



4.79 hrs



1 pcs



0.15 mm



0.40 mm



PLA



35 g



Prusa  
MK3/S/S+

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I'm calling this style "**Relief Topography**"

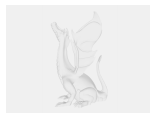
Start with dark/black and each change move lighter. 5 colors/ 4 changes total.

Link to the complete Collection: <https://www.printables.com/social/336804-triple-g-workshop/collections/345687>

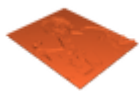
## Quick Guide to changing filament~

1. Have some paper to push away extruded filament. That's why I always set up the models on the left.
2. When the MK3 jogs after a change it will spit out another inch, so I follow it with paper until it starts to move back down. Doing this has given great, repeatable results.
3. Use a tool like this to help changes→ <https://www.printables.com/model/329171-filament-change-tool>
4. Have fun!

## Model files

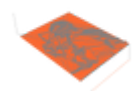


**tinaturner-5-color.3mf**



**tinaturner-5-color.stl**

## Print files



**tinaturner-5-color\_015mm\_pla\_mk3s\_4h47m.gcode**

🌀 PLA 🌀 0.40 mm 🌀 0.15 mm 🕒 4.79 hrs 📊 35 g 🖨️ Prusa MK3/S/S+

📏 85% size with 4 filament changes included

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