

Bambulab X1CC

 **kingsleylow**

[VIEW IN BROWSER](#)

updated 28. 11. 2022 | published 28. 11. 2022

Summary

X1CC mod to print PETG

[3D Printers](#) > [3D Printers - Upgrades](#)

Tags: [bambulab](#)

This mod on the G-Code X1CC to support printing of PETG.

I only print PETG so no issue for me ... i printed more than 30 hours with this.

TRY AT YOUR OWN RISK.

if you printer have this issue.

1. some small filament stuck at nozzle (in picture 1)
2. When it doing scan of the first layer, the nozzle pickup the residue of fillament cause slump (in picture 2)

the modification that i did

1. disable the scanning of first layer.
2. double the nozzle wipe...
3. add nozzle wipe before it print the first layer.
4. reduce the purge from E50 to E30

5. disable L line print.

just replace the machine start g-code with the txt files.

let me knw what is your test outcome.

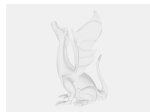
PS: Borrow the picture from you

Model files



windows-v0.stl

Other files



bambulab-x1cc-kingsley.txt

License ©

This work is licensed under a
GNU

General Public License v2.0



-
- ✗ | Sharing without ATTRIBUTION
 - ✓ | Remix Culture allowed
 - ✓ | Commercial Use
 - ✓ | Meets Open Definition
 - i | Share under the same license

