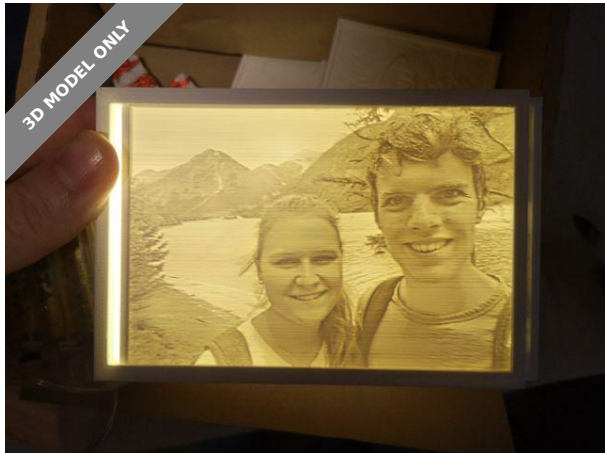




Lithophane Frame Light Box with Fairy Lights



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[VIEW IN BROWSER](#)

updated 13. 12. 2022 | published 13. 12. 2022

Summary

Lithophane Light Box uses battery powered Fairy Lights. Lithophanes are interchangeable.

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For my model I used small battery powered fairy lights with 40 LEDs.

I made different variants so that most common picture formats can be used. The height is always 130mm. For the model in the pictures I have used a 3x2 picture.

For perfect fit I had to do a little bit of sanding on the frame of my lithophane. If you can not make yours fit fit you can use one of the models with higher tolerances (called "_LOOSE")

Print Settings:

Support needed!! The pins in the middle don't need support so you can use a suport blocker in that area.
I suggest printing it laying flat.

Lithophane Settings:

I used this website to create my lithophane: [Image to Lithophane \(3dp.rocks\)](#)

Make sure you use the same settings as I did (you can use different Thinnest Layer and Vectors Per Pixel settings if you want):

Model Settings Set model parameters

Maximum Size (MM)	<input type="range"/>	130
Thickness (MM)	<input type="range"/>	3
Border (MM)	<input type="range"/>	3
Thinnest Layer (MM)	<input type="range"/>	0.8
Vectors Per Pixel	<input type="range"/>	4
Base/Stand Depth	<input type="range"/>	0
Curve	<input type="range"/>	0

Model files



box_4x3.stl



box_3x2.stl



box_16x9.stl



box_4x3_loose.stl



box_3x2_loose.stl

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