

More Star Wars Bathroom Humor

Dude

VIEW IN BROWSER

updated 19. 8. 2020 | published 15. 8. 2020

Summary

I printed this with the color setup for my Covid mask straps so white and black are in positions 4 and 5 respectively.

1.07 hrs	1 pcs	0.20 mm	0.40 mm	PLA	12 g	Prusa MK3S/S+ & MMU2S

Art & Design > 2D Plates & Logos

Tags: starwars sign stormtrooper toilet bathroom humor

I printed this with the color setup for my Covid mask straps so white and black are in positions 4 and 5 respectively. I split the print vertically using the Multi-Material 2S but it could be printed by swapping filaments at the layer change on a single color printer. I modified the original design with TinkerCad so that the frame was smaller to go better with my other bathroom sign. Darth Vader needs his troopers with him. The original Thingverse design:
https://www.thingiverse.com/thing:3612959

Print instructions

With the rounded corners the print is more inclined to stay attached during printing but I used a brim for good measure. To get the size right to match my other print I had to scale the design down in X and Y so it does lose some detail but you can always adjust the size to suit your needs.

Model files



stormpooper.stl



stormpooper.3mf

Print files



pla-stormpooper-1h5m.gcode

PLA 0.40 mm 0.20 mm 1.07 hrs 12 g

Prusa MK3S/S+ & MMU2S

Find source .stl files on Thingiverse.com

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