



ONE PIECE light



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Summary

One piece light

[3D Printers](#) > [Accessories](#)

Tags: [light](#) [lithophane](#) [anime](#) [one](#) [piece](#) [luffy](#)

One piece light !

supports:no

infill:

cups:15 %

lithophane: 99%

tips:

If you found **Difficult to remove support** i recommend this settings:

0.25mm z distance

75% xy distance

3mm support spacing

4 interface layers

0,2mm interface layer spacing (Hope i help a little)

Lower speed better results ! Enjoy!

Model files

bottom_cup.stl

roof_cup.stl

one-piece.stl

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