



Bic Lighter Case Keychain - Blood, Finger Horns, & Pac-Man - Fuzzy Skin



Grandpa 3DPrints

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Summary

Always have a flame on hand with three different styles to match your vibe or your mood! Cover up that boring lighter!

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Cover up that boring lighter!

Always have a flame on hand with three different styles to match your vibe or your mood!

TIL: The name Kanik comes from Greenlandic origin, and it means Blood.

I used fuzzy skin on these models,



and they turned out phenomenally! This will help to hide your z seam! You can print these without fuzzy skin, as well! I've included some pictures of both options.

If you don't want to add a lighter to your janitor-sized wad of keys, then I have just the thing for you! I have included a version of each design without the keyring loop if

you just want a lighter cover.

The fit is very snug so that the lighter will not fall out. There is a hole in the bottom to help remove the lighter when it's time to change it. While printing you may want to pause and add your keychain or jump ring, or you can twist them on later.

You might be interested in my other [Bic Lighter Case designs!](#)





[Click here to download Jinx, Harley, & Rebel!](#)

[Click here to download Oscar, Ripley, Honey, & Hypno!](#) **Pro Tip:**

Remove the label on the lighter with a blow dryer or heat gun to make it easier to insert and so that the label won't get shredded

while inserting it into the case.

Note: This fits a standard Bic lighter without a plastic, shrink wrap design.

Print Settings:

Fuzzy Skin: Outside only, 0.15mm thickness, 0.2mm point distance

Layers: 0.2mm

Walls: 4 (this makes the key ring hole strong)

Infill: 5% (usually prevents gaps between walls, if there are any)

Speed: slow it down to make the outer surface clean and reduce ringing on the pattern edges



[Need a quick print to test your first layer?](#)

Are you interested in selling your prints of my designs? Join my [Printables Club](#), and start making with your idle printers!

Model files



Key Ring Loop Versions

3 files



g3_bic_lighter_case_keychain_kanik.stl

☐ is that blood...? or maybe it's just wax



g3_bic_lighter_case_keychain_rocky.stl

☐ rock on with finger horns baby



g3_bic_lighter_case_keychain_pac-man.stl

☐ the classic arcade game icon



No Key Ring Loop Versions

3 files



g3_bic_lighter_case_kanik.stl

☐ is that blood...? or maybe it's just wax



g3_bic_lighter_case_rocky.stl

☐ rock on with finger horns baby



g3_bic_lighter_case_pac-man.stl

☐ the classic arcade game icon

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