



## Double Orca Extruder Visualizer



Bpendragon

[VIEW IN BROWSER](#)

updated 5. 4. 2023 | published 5. 4. 2023

### Summary

Simple multicolor extruder visualizer featuring two orcas



0.75 hrs



1 pcs



0.20 mm



0.40 mm



PLA



8 g



Prusa  
MK3S/S+ &  
MMU2S

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Tags: [multimaterial](#) [colorprint](#) [orca](#) [extrudervisualizer](#)

I personally love orcas, but can't particularly say I'm a fan of seals. So I took @Denholm365's Orca and Seal spinner, removed the seal, and doubled the orca.

I included two 3mf files, one with Colorprint settings, one with MMU2S settings (you'll probably need to change the extruder order depending on where you load your colors). I also included pre-sliced colorprint GCode and the plain STL. Both 3MF files have a support blocker in the middle to block the magnet hole from being filled.

Additional materials needed: 2 8mmx3mm magnets and some CA (super) glue.

# This remix is based on

Orca &  
Seal - **Orca & Seal - Extruder visualizer**  
Extruder visualizer by Denholm365

## Model files

**double-orca-spinner-colorprint.3mf**

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**double-orca-spinner-mmu2.3mf**

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**double-orca-spinner.stl**

## Print files

**double-orca-spinner-colorprint\_02mm\_pla\_mk3smmu2s\_4... .gcode**

🌀 PLA 🌀 0.40 mm ≡ 0.20 mm ⌚ 0.75 hrs ⚖️ 8 g 🖨️ Prusa MK3S/S+ & MMU2S

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