



PrusaLive sign



3DMonkeyNL

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Summary

I made a PrusaLive sign to hang on the wall. The print contains 2 parts, the main sign and the cap.



8.08 hrs



2 pcs



0.30 mm



0.40 mm



PLA



74 g



Prusa
MK3/S/S+

[Art & Design](#) > [Wall-mounted](#)

Tags: [prusa](#) [light](#) [sign](#) [live](#) [prusalive](#)

I made a PrusaLive sign to hang on the wall.
The print contains 2 parts, the main sign and the cap.

You can print the cap in white and add a light behind it or just print it in red.

The pre-sliced files have monotonic infill and ironing on all top surfaces, also color changes.

The color changes are:

- white

- black
- white

Print instructions

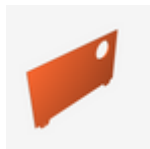
Print at 0.3mm layer height for fast print, I used monotonic infill and the ironing function that comes with the new PrusaSlicer alpha.

Use color change to make the higher parts a different color.

Model files



prusa-live-sign-cap.stl



prusa-live-sign.stl

Print files



prusa-live-sign-cap_03mm_pla_mk3s_9m.gcode

⚙️ PLA ⚙️ 0.40 mm ⚙️ 0.30 mm ⌚ 0.14 hrs ⚖️ 3 g 🖨️ Prusa MK3/S/S+



prusa-live-sign_03mm_pla_mk3s_7h56m.gcode

⚙️ PLA ⚙️ 0.40 mm ⚙️ 0.30 mm ⌚ 7.94 hrs ⚖️ 71 g 🖨️ Prusa MK3/S/S+

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