



Ocean Bracelet (water filled)



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Summary

Inspired by waves and water I created this flowing water filled bracelet.

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Inspired by waves and water I created this flowing water filled bracelet. Water is colored with food coloring and sealed inside during the printing.

Print instructions

Print with no infill

Success with this all comes down to print settings or water will leak. There are a couple tutorials online about printing water tight prints that I referenced during this make. The gist is multiple thick layers, bump up extrusion multiplier, print a bit hotter.

I printed mine with a 0.6 nozzle (layer width set to 0.7) and two perimeters. I printed with 4 tops and 4 bottoms. Extrusion multiplier set to 1.1. I added water with a syringe during the print! I would not recommend that approach! I would pause the print add the water then resume.

I did have a small amount of leaking with these settings.

Model files



water-bracelet.stl

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