



# StageTop Chess Playtile

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## Summary

Chess Playtile (full) for StageTop 3D printed gaming table

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## StageTop Chess Playtile

Chess Playtile (full) for the StageTop 3D printed gaming table. The playtile is designed to be printed with a single-nozzle printer. First the black grid is printed and kept on the build plate, followed by the white grid directly on top.

The black grid has a thickness of 0.4 mm. It's best to use a layer height of  $\leq 0.2$  mm ( $\geq 2$  layers).

Both models need to be rotated by 180°.

### How to slice and print

1. Slice the black grid (chess-playtile-black.stl) with usual settings
2. Print the black grid with a (dark) material
3. Don't remove the black grid (keep the build plate temperature on)

4. Slice the white grid (chess-playtile-white) with usual settings, but:
  1. Use z-hop  $\geq 0.5$  mm
  2. Don't use any build plate adhesion settings (skirt, brim, ...)
5. Print the white grid on top of the black grid

## This remix is based on



### StageTop Remixable PlayTile

by Gut Shot Games

## Model files



chess-playtile-black.stl



chess-playtile-white.stl

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