



# Ninjaflex- Prusaslicer-Profil for Ender 5 (+ / Pro) with Direct Drive



Werner-Sellschopp

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## Summary

This is a working profile for the Ender 5 with DirectDrive on the Pusa-Slicer.

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This is a working profile for the Ender 5 with DirectDrive on the Pusa-Slicer. The prints come out very clean and have very little stringing.

Load the 3MF file into the slicer and add your STL files. New profiles for the print settings, the filament and the printer are then displayed on the right-hand side.

**Pay attention to the additional start gcode. My printer runs with meshbed leveling and measures 3 points (G29) before starting. This command may need to be commented out.**

With a few adjustments, I think the profiles could also be used for the MK3S or any other printer with Direct Drive.

The photo of the watch strap is just an example

## Model files



ninjaflex-ender5-dd.3mf

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