



FLSun v400 Alien Fan cover

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updated 25. 4. 2023 | published 25. 4. 2023

Summary

This is a fan cover for the FLSUN v400 with an alien motif.

[3D Printers](#) > [3D Printers - Upgrades](#)

Tags: [alien](#) [cover](#) [fan](#) [flsun](#) [flsunv400](#)

This is a fan cover for the FLSUN v400 with an Alien motif.

Airflow should be good.

Print specs:

Layer: 0.2

Walls: 3

Top and Surface layers: 2

Bottom layers: 3

Infil: 15% - Gyroid

Travel: Turn off all combing, Retraction: 0.4 mm, Z Hop Height: 0.5

Build Supports: None

NOTE 1:

Turn down your initial layer speed to around 30mm/s - the lines are quite thin and prone to dislodging.

NOTE 2:

You may need to increase the initial flow rate to fill some corners. Alternatively, turn down the line width, and print more walls.

NOTE 3:

Special thanks to @RenanAz for their remix.

This remix is based on



FLSUN V400 fan cover - reduced noise (dual color possible)

by RenanAz

Model files



v400-faceplate-alien.3mf

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