



## G1 Transformers Ironhide



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updated 16. 11. 2020 | published 16. 11. 2020

### Summary

G1 Transformers Ironhide base on 1984 Transformers TV Series. This is fully articulated model but not transformable.

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G1 Transformers Ironhide base on 1984 Transformers TV Series. This is fully articulated model but not transformable.

Disclaimer:

1. Contains small parts and requires high precision. Your printer may need to be properly calibrated for best results.
2. This model is for fan art purposes only. The original Transformers characters are the property of Hasbro/Takara Tomy. The creator is in no way associated with the owners.

Video Preview: <https://youtu.be/mf0STZRZ9fl>

- Skale: 1:30 (16.5cm)
- Coloring can be done by using different color of filament (detail on files name)
- No Supports
- Gap tolerance: 0mm balljoint, 0.05mm swivel, 0.05 peg joint
- Best print orientation for maximum strength result
- Easy to print

- Easy to assemble
- Easy to rescale

Point of articulation:

- Neck balljoint
- Abdomen balljoint
- Shoulders balljoint
- Upper arm swivel joint
- Elbow double balljoint
- Wrist swivel
- Waist swivel
- Hip balljoint
- Thigh swivel joint
- Knee double balljoint
- Ankle balljoint
- Toe swivel

Accessories:

- Gun

Important Tips:

- Cutter or sand paper for tolerance adjustment
- Super glue for splited parts
- Use nail polish to fix loose ball joint

## Print instructions

- Nozzle: 0.4mm
- Layer: 0.15mm
- Filamen: PLA
- Temperature: 195°C
- Speed: 40/s
- Skin/top/bottom: 0.8mm
- Infill: 30%

## Model files



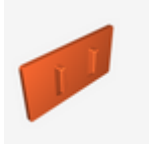
3\_iron\_head3\_eyes\_lightblue.stl

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**4\_iron\_head4\_neck\_black.stl**

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**8\_iron\_body4\_glass\_lightblue.stl**

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**7\_iron\_body3\_chest\_red.stl**

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**5\_iron\_body1\_main\_black.stl**

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**1\_iron\_head1\_helmet\_red.stl**

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**10\_iron\_body6\_abdomen\_grey.stl**

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**2\_iron\_head2\_face\_white.stl**

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**12\_iron\_hand2\_top\_red.stl**

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**9\_iron\_body5\_headlight\_grey.stl**

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**11\_iron\_hand1\_shoulders\_black.stl**

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**6\_iron\_body2\_shoulderjoint\_black.stl**

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**17\_iron\_waist2\_side\_grey.stl**

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**15\_iron\_hand5\_salute\_black.stl**

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**18\_iron\_waist3\_front\_grey.stl**

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**15\_iron\_hand5\_pointed\_black.stl**

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**16\_iron\_waist1\_main\_grey.stl**

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**13\_iron\_hand3\_elbowjoint\_red.stl**

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**20\_iron\_leg1\_hip\_grey.stl**

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**21\_iron\_leg2\_thigh\_grey.stl**

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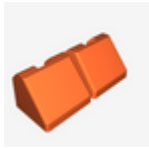
**15\_iron\_hand5\_fist\_black.stl**

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**19\_iron\_waist4\_hips\_grey.stl**

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**26\_iron\_leg7\_bottom2\_red.stl**

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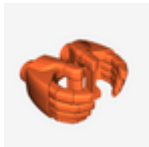
**14\_iron\_hand4\_bottom\_red.stl**

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**23\_iron\_leg4\_mainright\_red.stl**

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**15\_iron\_hand5\_relax\_black.stl**

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**25\_iron\_leg6\_bottom\_red.stl**

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**24\_iron\_leg5\_anklejoint\_red.stl**

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**23\_iron\_leg4\_mainleft\_red.stl**

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**27\_iron\_gun\_grey.stl**

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**22\_iron\_leg3\_kneejoint\_grey.stl**

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