



## Geometric Planter Pot - Vase Mode



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updated 27. 4. 2023 | published 27. 4. 2023

### Summary

A set of geometric themed planter pots with bases printed in vase mode.



2.18 hrs



3 pcs



0.25 mm



0.40 mm



PET



60 g



Crealty  
Ender 3 S1

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Set of geometric style planter pots with bases to prevent messes and risers to make sure your plant's roots can breathe.

The bottom water base is for plants such as the African Violet so you can water it from the bottom.

Print the planters and bases in vase mode, 0.4mm nozzle, 0.25mm layer height, 0.8mm line width, 110% flow, 5 bottom layers, 0 top layers.

Print the riser in vase mode with 0.4mm nozzle, 0.25mm layer height, 0.4mm line width, 100% flow, 0 bottom layers, 0 top layers.

## Model files



**geo\_planter\_1.stl**

44g



**geo\_planter\_2.stl**

44g



**geo\_planter\_3.stl**

44g



**geo\_planter\_4.stl**

44g



**geo\_planter\_riser.stl**

1g



**geo\_planter\_base.stl**

15g



**geo\_planter\_base\_bottom\_water.stl**

17g

# Print files



## petg\_geo\_planter\_1.gcode

⚙ PET ⚙ 0.40 mm ⚙ 0.25 mm ⌚ 1.55 hrs ⚖ 44 g

☐ Vase Mode



## petg\_geo\_planter\_base.gcode

⚙ PET ⚙ 0.40 mm ⚙ 0.25 mm ⌚ 0.55 hrs ⚖ 15 g

☐ Vase Mode



## petg\_geo\_planter\_riser.gcode

⚙ PET ⚙ 0.40 mm ⚙ 0.25 mm ⌚ 0.08 hrs ⚖ 1 g

☐ Vase Mode

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