



Zipper Pull - Doraemon Collar Bell



Whadup

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Summary

Boring zippers no more! Expanding the Zipper Pull collection - any Doraemon enthusiasts in the house?



1.37 hrs



2 pcs



0.20 mm



0.40 mm



PLA



16 g



Prusa MINI /
MINI+

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Items you need:

- 2 x “4mm x 30cm” paracord.
- 4 x “3mm (diameter) x 2mm (thick)” magnets (neodymium magnets are recommended for better holding power).
- Super glue (for joining the black piece to the bell).

Suggested print settings:

- Layer height 0.2mm (Bell).
- Layer height 0.15mm (Black Piece).
- Infill 30%.
- Position the print in a way that the joining face is facing downwards.
- ***UPDATE*** Supports are recommended at the overhangs where the black part goes (refer to the image or attached 3mf file for more details). Or for ease of setup, choose “Smart Fill” and enable “On overhangs only”.
- Add a brim to the black piece for better adhesion and to minimise possible warping due to the small contact area.
 - Brim Width: 2mm.
 - Brim Separation Gap: 0.2mm.

Assembly

Affix the Black Piece to the main body using adhesive.

For more interesting zipper pull charms, be sure to track this tag ([Zipperrific](#)).

We've even conjured up a little [home](#) for our zipper pulls – because they deserve a stylish rest when they're not out and about with you! And to top it off, each zipper pull features a sneaky slit perfect for showcasing photos, name cards, and more. They're not just zipper pulls; they're your new tiny, table-top pals!



NOTE

Most of our designs are printed and tested on a Prusa Mini and MK4, so tolerances may vary if you are using a different brand. While we strive for a smooth experience with our designs, we appreciate your understanding if tolerance issues arise.

Model files



bell-l-thewhatbrandsg.stl



bell-r-thewhatbrandsg.stl



bell-black-piece-l-thewhatbrandsg.stl



bell-black-piece-r-thewhatbrandsg.stl



bell.3mf



bell-black-piece.3mf

Print files



bell_04n_02mm_pla_mini_1h18m.gcode

🌀 PLA 🌀 0.40 mm ≡ 0.20 mm ⌚ 1.30 hrs ⚖️ 15 g 🖨️ Prusa MINI / MINI+



bell-black-piece_04n_02mm_pla_mini_4m.gcode

🌀 PLA 🌀 0.40 mm ≡ 0.20 mm ⌚ 0.07 hrs ⚖️ 1 g 🖨️ Prusa MINI / MINI+

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