



Samurai Sunset HueForge

 **GMPatrick**

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Summary

HueForge filament painting art piece

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My 1st original HueForge model. It's a 4 color print using Esun filaments, however, you can use any filaments you choose as it's not a complex model.

I have also included a base model you can mount the print to. It makes the process of hanging the print simple. Just drill a small hole in the back and use a small nail or hook to hang it and you're done!

I use spray adhesive to mount the prints to the base. All you need is a light coat and then align one of the edges of the print to square it to the base and the slowly work your way to the bottom, pressing along the way. Here's a Big Tip: If you allow the adhesive to dry enough to become tacky, you can put the print up and re-adjust as needed during the mounting process.

Print at 100% infill with a layer height of 0.08mm with a base layer of 0.16mm

Filaments Used:

PLA+ ESun Black Transmission Distance: 0.6

PLA+ ESun Brown Transmission Distance: 1.5

PLA+ Sunlu White Transmission Distance: 5

PLA+ ESun Fire Engine Red Transmission Distance: 3.3

Swap Instructions:

Black until layer #5 at 0.48mm

Brown until layer #6 at 0.56mm

White until layer #17 at 1.44mm

Red for the rest.

Model files



samurai-sunset-base.stl



samurai-sunset_front_124x220.stl

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