



Double-Sided Open/Closed Sign 2 to 4 Colors (See Video)



Triple G Workshop

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Summary

Designed for single-color printers with 1-3 filament changes included.
Order: White-Red-Blue-White. OR White-Black-White



7.64 hrs



1 pcs



0.20 mm



0.40 mm



PLA



101 g



Prusa
MK3/S/S+

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My Color Order: White-Red-Blue-White. **Or** you can go White-black-white.

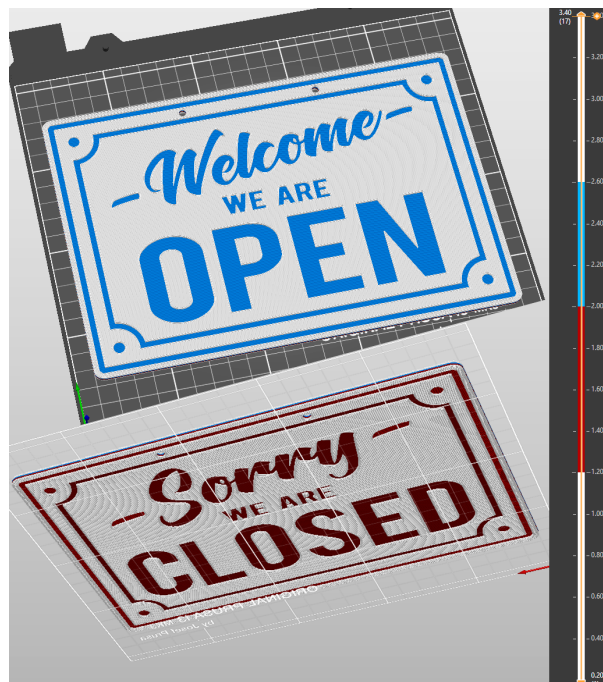
Quick Guide to changing filament~

1. Have some paper to push away extruded filament.

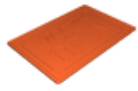
2. When the MK3 jogs after a change it will spit out another inch, so I follow it with paper until it starts to move back down. Doing this has given great, repeatable results.
3. Use a tool like this to help changes→ <https://www.printables.com/model/329171-filament-change-tool>
4. Have fun & check out my whole 2d art collection **HERE**

Example:

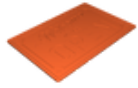
Color Print				
<input type="checkbox"/>	above 2.60 mm			
<input checked="" type="checkbox"/>	from 2.00 to 2.40 mm			
<input checked="" type="checkbox"/>	from 1.20 to 1.80 mm			
<input type="checkbox"/>	up to 1.00 mm			
Event	Remaining time	Duration	Used filament	
Print <input type="checkbox"/>	8h10m	2h23m	9.25 m	27.60 g
Color change <input type="checkbox"/> <input checked="" type="checkbox"/>	5h47m			
Print <input checked="" type="checkbox"/>	5h47m	1h59m	10.09 m	30.09 g
Color change <input checked="" type="checkbox"/> <input checked="" type="checkbox"/>	3h48m			
Print <input checked="" type="checkbox"/>	3h48m	1h35m	7.69 m	22.95 g
Color change <input checked="" type="checkbox"/> <input type="checkbox"/>	2h13m			
Print <input type="checkbox"/>	2h13m	2h12m	10.55 m	31.46 g
Estimated printing times [Normal mode]:				
First layer: 57m				
Total: 8h10m				
Show stealth mode				



Model files



double-sided-open-closed-sign.stl



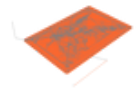
double-sided-open-closed-sign-thinner-version.stl



double-sided-open-closed-sign.3mf

☐ with color change stops included

Print files



double-sided-open-closed-sign_02mm_pla_mk3s_7h39m.gcode

PLA 0.40 mm 0.20 mm 7.64 hrs 101 g Prusa MK3/S/S+

☐ White - red - blue - white

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