



## Hueforge Placard



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updated 1. 7. 2023 | published 1. 7. 2023

### Summary

A sign to advertise the joy of using HueForge to add a bit of color to your 3D printed world.

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Tags: [typography](#) [signage](#) [placard](#) [hueforge](#)

Designed for the Typography contest, this placard was made to advertise the versatility of HueForge, the Filament Painting program. Simply slice in your preferred slicer, add the color/filament changes, and enjoy your own signs. Works with both Multi-Material and Single-Nozzle extruder setups.

To Print:

Print at 100% infill with a layer height of 0.04mm with a base layer of 0.16mm

Filaments Used:

PLA PolyLite Black Transmission Distance: 0.3

PLA PolyTerra Muted Purple Transmission Distance: 0.3

PLA PolyTerra Sapphire Blue Transmission Distance: 0.3

PLA PolyLite Yellow Transmission Distance: 11

PLA PolyLite Red Transmission Distance: 1.5

PLA PolyLite Cream Transmission Distance: 2

PLA PolyLite White Transmission Distance: 5

### Swap Instructions:

Black until layer #10 at 0.52mm

Muted Purple until layer #20 at 0.92mm

Sapphire Blue until layer #29 at 1.28mm

Yellow until layer #36 at 1.56mm

Red until layer #50 at 2.12mm

Cream until layer #60 at 2.52mm

White for the rest.

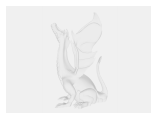
Get your own copy of HueForge here: <https://shop.thehueforge.com/>

## Model files



hueforge\_front\_111x42.stl

## Other files



hueforge\_describe.txt

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