



HueForge - Spider-Man Surveils at Sunset - 3D Art Plate



ErickDR 3D Designs

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Summary

Spider-Man watches over the city at sunset. Converted for printing in HueForge.

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Image generated via MidJourney, converted and optimized for color printing in HueForge.

Included .3mf files for Bambu Studio and Prusa Slicer with all layer swaps configured and settings optimized for slicing Hueforge files. STL also available if you wish to configure everything yourself.

Print at 100% infill with a layer height of 0.08mm with a base layer of 0.2mm

If you scale along X/Y axes, ensure that Z remains at 100% height or the filament swap instructions will do you no good. Ensure Arachne slicing mode is enabled for this print, or fine details may be lost.

You may, of course, use other brands of filament, but colors and blending may not match my example print exactly.

Filaments Used:

Hatchbox True Black PLA

Hatchbox Cool Gray PLA (Consider a darker grey, or even blue instead)

Bambu Red PLA Basic

Hatchbox True Orange PLA

Bambu White PLA Basic

Swap Instructions:

Black until layer #4 at 0.44mm

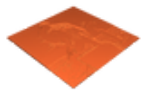
Gray until layer #12 at 1.08mm

Red until layer #22 at 1.88mm

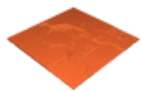
Orange until layer #35 at 2.92mm

White for the rest.

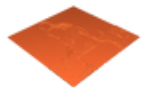
Model files



edr3d-spider-man-sunset-bambu.3mf



edr3d-spider-man-sunset-prusa.3mf



edr3d-spider-man-sunset.stl

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