



Mexican Train Game complete with Box, 91 dominos Station and domino Stands



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Summary

Every thing needed to play game and hold domino's, this is a complete set with storage box.

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If you like the game, this is complete, everything you need is here including a nice storage box, 91 Domino's, station and domino stand...**all fits in box.... SCORE SHEET INCLUDED**

Printing is long, on a **Bambu** printer all piece take a total of about **18hrs.**

on a standard printer like a **Enders** etc will take **65-70hrs**

the domino's are printed in **PLA**, the rest I did in **ABS.**

setting for all .04 nozzle, standard 0.20 with 25% fill

The Domino's are in 6 sets, i print 2 set (part 1 and 2) at once on the P1P printer with AMS for 2 colors, SHUT OFF PRIME TOWER under OTHERS, on a X1 you will need to prints them 1 set a time or shut off the flow calibration to have the space needed

all other parts i print in ABS on the X1 Carbon, always do a calibration before printing the box or cover they need to be perfect so the cover snaps on and stays on..i do the cover in 2 tone as well, if you want the logo to stand out print cover main color in slicer **layer 5 and 6 change** to secondary color for logo, then **layer 7 change back** to primary color...once again SHUT OFF PRIME TOWER under OTHERS.

all can be printed in **PLA**, i choose to use **ABS for 2 main reasons**, it prints larger parts faster and ABS is better for weather outside and more heat resistant in the sun.

TIP... Cover and Box should be Printed on the same printer, the tolerance are so tight just being off 0.10 will cause cover to be loose or to tight...**THERE IS A SAMPLE DOMINO 12/12 TO TEST PRINT SO YOU CAN PRINT 1, ALSO USE THE TEST FILE TO SET COLORS IT WILL SLICE FASTER.**

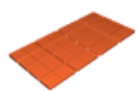
Total Time on a **Bambu** is 18hrs and a roll of Filament total..

I LOOK FORWARD TO YOUR COMMENTS TO IMPROVE WHAT IS ALREADY GREAT

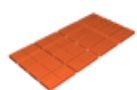
ENJOY

ALL FILES ARE BASIC STL FILES SO YOU CAN USE 0.20/50% OR WHAT YOU PREFER

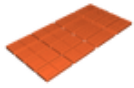
Model files



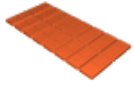
dominos-12-11-6-part-1.stl



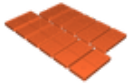
dominos-12-11-6-part-2.stl



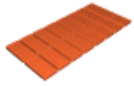
dominos-10-9-8-1-part-2.stl



dominos-10-9-8-1-part-1.stl



dominos-7-5-4-3-2-0-part-2.stl



dominos-7-5-4-3-2-0-part-1.stl



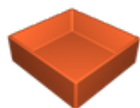
domino-stand.stl



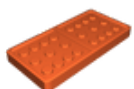
train-game-board.stl



train-game-box-cover.stl



train-game-box.stl



domino-12-12-sample-test-file.stl



train-8-needed.stl

Other files



mexican-train-score-sheet.pdf

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