



Absolute Carnage Comic Cover



Reaper Gutierrez

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updated 1. 7. 2023 | published 1. 7. 2023

Summary

My Next Hueforge comic cover print. all instructions are in the description.

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Tags: [comic](#) [hueforge](#) [carnage](#)

Print at 100% infill with a layer height of 0.08mm with a base layer of 0.16mm

Filaments Used:

PLA+ Sunlu Black Transmission Distance: 0.6

PLA+ Sunlu Red Transmission Distance: 6

PLA+ Sunlu Orange Transmission Distance: 5

PLA+ Sunlu Pure Yellow Transmission Distance: 5

PLA+ Sunlu White Transmission Distance: 5

Swap Instructions:

Black until layer #20 at 1.68mm

Red until layer #29 at 2.4mm

Orange until layer #30 at 2.48mm

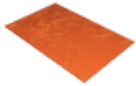
Pure Yellow until layer #34 at 2.8mm

White for the rest.

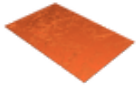
havent printed but this is my next HueForge comic Cover

Once Black is finished i will swap it for white in the AMS and make the last layers in the gcode “black” to avoid any issues while printing. if any of you try it before i get to printing it please let me know how it goes. have a good weekend.

Model files



absolute-carnage_front_150x230.3mf



absolute-carnage_front_150x230.stl

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