



Moka pot leveler

 **LudoM**

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Summary

Moka pot leveling made easy and (mostly) hassle free

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Very basic remix of Dodoka's model, 90% of the work was already done.

Fits a x6 cups Bialetti moka with 65mm (outer) diameter coffee container.

Scaling the part for other sizes of pots should just work: measure your coffee container, scale X&Y in your slicer, print.

With this remix you can't adjust directly the quantity of coffee any longer; still if you use an electric grinder the overall process is quite simple:

1. put the leveler on the coffee cup
2. fill some coffee directly through the leveler
3. rotate the leveler till coffee gets evenly spread
4. repeat 2/ and 3/ till appropriate level is reached

The part was remixed directly in PrusaSlicer 2.6.0 but for some reasons it segfaults while exporting the stl, I can't therefore provide the stl file.

Print settings:

- PETG, 0.4mm nozzle, 0.2mm layer height
- 100% infill (as many perimeters as needed to get rid of infill)
- Support needed for the arms of the “propeller”
- Concentric top and bottom fill patterns

This remix is based on



Bialetti Brikka (and others) Scoup and Leveler

by Dodoka

Model files



bialetti-brikka-simpleleveller-v2.3mf

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