



Wave Coasters



Bamingo Design

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Summary

A calming wave pattern, shaped into a functional coaster set.

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- A calming wave pattern, shaped into a functional coaster set.
- Three manual swaps — no AMS or MMU required.
- Print Settings:
 - Layer height: 0.08 mm with a base layer of 0.16mm
 - Infill: 100%
- Color Changes:
 - Start with Blue (Polymaker Polylite Blue)
 - At layer #12 (1.04 mm), swap to Light Blue (Esun Matte Light Blue)
 - At layer #18 (1.52 mm), swap to White (Esun Matte PLA White)
- Coaster Holder:
 - Layer height: 0.20 mm
 - Infill: 15%
- Notes:
 - A 3MF print profile is included for easy setup

- Do not simplify the model (ignore floating regions warning)
- Scale only in X and Y
- Split objects manually by right-click menu
- Use a lighter or a heat gun to remove stringing
- Want to sell prints? Check our profile for a commercial license.

Model files



wave-coasters.stl



coaster-holder.stl



bambu-wave-coasters.3mf



prusa-wave-coasters.3mf

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