



Brussels & Manila hanging signs



Brim

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updated 30. 7. 2023 | published 30. 7. 2023

Summary

Simple signs of Brussels and Manila that you can hang up with the small holes in the signs.



9.17 hrs



2 pcs



0.20 mm



0.40 mm



PLA



83 g



Creality
Ender 3

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Tags: [sign](#) [brussels](#) [manila](#)

Print Settings

- **Printer:** Ender 3 Pro
- **Material:** Generic grey PLA
- **Hotend Temp:** 200°C
- **Printbed Temp:** 60°C
- **Nozzle size:** 0.4 mm
- **Supports:** No supports needed if printed on its side
- **Infill:** 15%
- **Layer Height:** 0.2 mm
- **Brim:** No brim
- **Print Software:** Prusaslicer 2.5.2

Summary

This model was made because I have 2 clocks hanging both with the time of Brussels an Manila.

I included holes in the design for a small rope to go trough so you can hang them up.

The goal was just a simple design and for that I think this worked perfectly.

In the included pictures you can see the outcome.

Model files



brussels-completed.stl



manila-completed.stl

Print files



brussels-completed.gcode

🌀 PLA 🌀 0.40 mm 🌀 0.20 mm 🕒 4.97 hrs 📊 44 g 🖨️ Creality Ender 3



manilla-completed.gcode

🌀 PLA 🌀 0.40 mm 🌀 0.20 mm 🕒 4.20 hrs 📊 38 g 🖨️ Creality Ender 3

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