



## Philips Hue Calla Pedestal Spike

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### Summary

The spike has an M9 thread and is intended for use with outdoor garden lights to help them spike into the ground and...



2.65 hrs



1 pcs



0.20 mm



0.40 mm



PLA



14 g



Prusa  
MK3/S/S+

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The spike has an M9 thread and is intended for use with outdoor garden lights to help them spike into the ground and stay in position.

I designed this in Fusion 360 for use with my Philips Hue lights and it fits perfectly on the base of my Calla Bollards.

I printed in PLA for the prototype and will see how it holds up over time but PETG or ASA would probably make better outdoor material.

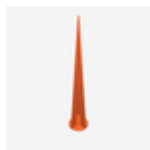
## Print instructions

Prints very easily on MK3s at high speed. Since it's buried I didn't go for print quality just strength.

No supports

slower first layer helps to get a good start

## Model files



**calla-post-v1.stl**

## Print files



**calla-garden-spike.gcode**

🌀 PLA 🌀 0.40 mm 🌀 0.20 mm 🕒 2.65 hrs 📊 14 g 🖨️ Prusa MK3/S/S+

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