



## Jaws for Harbor Freight 2-1/2" Table Vise



jepler

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### Summary

Jaws to fit Harbor Freight vise

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I made these jaws to fit this table vise: <https://www.harborfreight.com/2-1-2-half-inch-table-swivel-vise-97160.html>

It has the same holding provisions (apparently for rounds, hexes, and squares) as the original.

The original screws can be used to attach the jaws. However, I recommend replacing the original screws. I found that M4x8 socket head cap screws fit my vise and are much easier to take in and out with ball end hex keys than the originals with a screwdriver, due to the angle you need to clear the other jaw.

Two versions are provided: One which attempts to reproduce the gripping surface of the original (this is not terribly effective), and one which is simply flat.

# Model files



**large\_display\_jaw97160-flat\_54023.stl**



**jaw97160.scad**



**jaw97160-flat.stl**



**jaw97160.stl**

[Find source .stl files on Thingiverse.com](#)

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